

D5619-1 AFT WEARPLATE

NOTES:

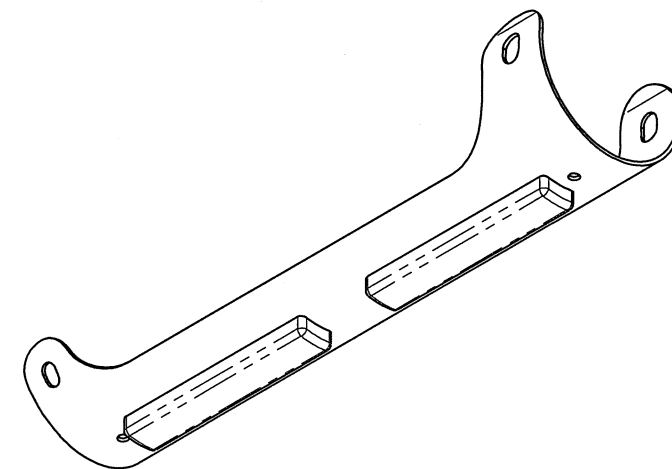
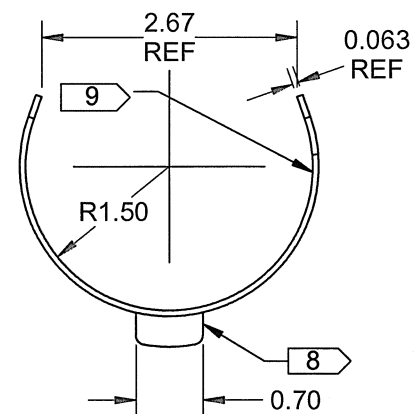
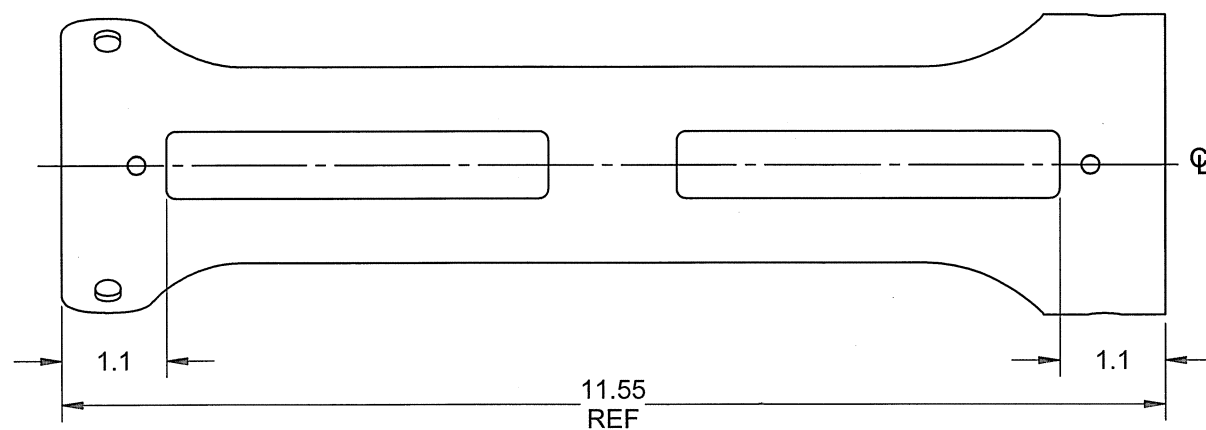
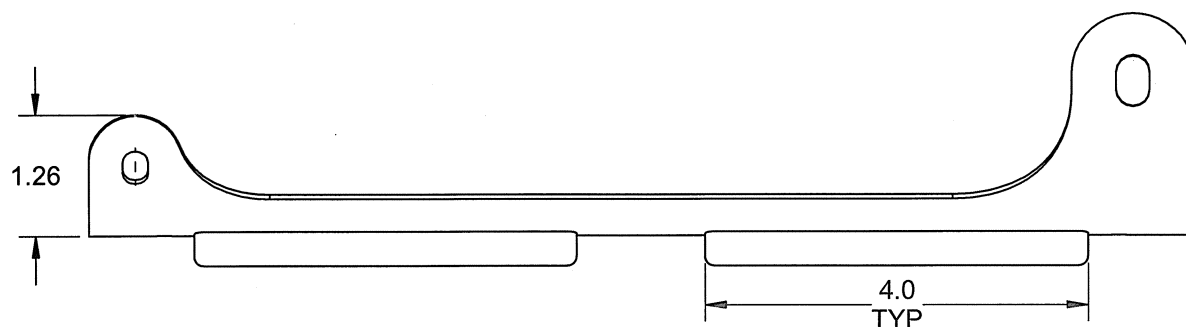
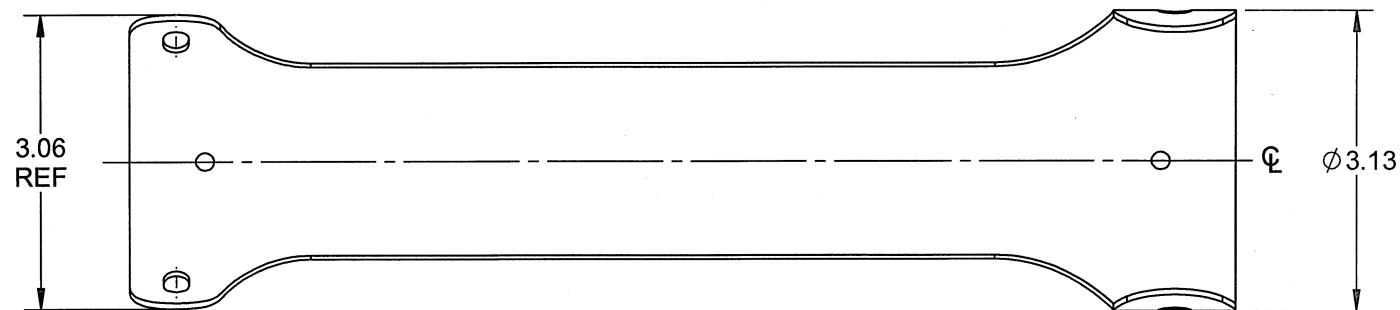
- 1) MATERIAL: MAKE FROM D5619-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.62 lbs
- 8) BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATIC WELDING)
OR BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9

RELEASED

2019 JAN 10
ECN 18-070

APPROVED

| | | | |
|------------|-------------|--|--------------|
| A | NEW ISSUE | RF | 18.10.18 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | WK | DRAWING NO. | REV. A |
| MFG. APPR. | DD | D5619 | SHEET 1 OF 3 |
| APPROVED | VS | TITLE | SCALE |
| DE APPR. | DS | AFT WEARPLATE | NTS |
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D5619-3 AFT TRAINING WEARPLATE

NOTES:

- 1) MATERIAL: MAKE FROM D5619-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.62 lbs
- 8) BUILD UP HARD SURFACING 0.17 - 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATIC WELDING) OR BUILD UP HARD SURFACING 0.19 - 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9

RELEASED

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| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | WK | DRAWING NO. D5619 | REV. A |
| MFG. APPR. | DD | SHEET 2 OF 3 | |
| APPROVED | VS | TITLE | SCALE |
| DE APPR. | DS | AFT WEARPLATE | NTS |
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